

Focus On High Speed & 5-Axis

CI 8 8

a 121



No.73, Zhongshan 12th Rd., Daya Dist., Taichung City 428, Taiwan

TEL +886 4 2565 3080 FAX +886 4 2565 3090 info@kencnc.com





Asia's Only **Professional 5-Axis Machining Center Manufacturer**



KEN ICHI MACHINE is the only company in Asia that specializes in 5-axis machining centers for the aircraft and automotive industries. We integrate European design and European key components with high-speed 5-axis machine manufacturing professionals in Taiwan, to satisfy the needs of the following industries:

Aircraft Industry

Aluminum components:

Aluminum extrusion profiles, floor beams, frames, rib spars, flap tracks, frame boards, fuel tank side covers, etc.

Very tough materials: (Titanium, inconel, stainless steel, special steel, alloy steel) High precision aircraft components, engine casings, engine brackets, blisks.

Automotive Industry

Stamping die and mold: fenders, engine covers, door panels, body sides, etc.

Plastic injection molding:

bumpers, dashboards, lamp molds, inner door panels, plastic interior components, etc.

General Machining Industry

Heavy-duty components for:

machine structures, boats, railways, wind turbines, gearboxes, etc.



+10° 0 -12 ∢ ♥ ▶ HIGH TORQUE Series HIGH SPEED Series Linmax Twin Titan Loader Giant Compact Linmax Rotor Rhino JET

Rotor High Speed 5-Axis Machine Center

Aircraft Industry I Blisks, Engine Casings Automotive Industry I Car Lamp Molds, Mold Cores



Unit	Rotor-80	Rotor-100		
	800	1,180		
mm	850	1,250		
	700	800		
	1,050	1,400		
	Torque Motor Direct Drive			
mm	Ø800	Ø1,000		
rpm	30/	/50		
m/min	50/5	0/40		
	mm mm rpm	800 850 700 1,050 Torque Moto mm Ø800 rpm 30/		

European Imported Rotary Tables

A/C Axis rotation is driven by a high torque direct-drive motor with reduced wear parts (worm and gears, belts, etc.), achieving long lasting accuracy.

±120° ±360°

260 Nm High Torque Spindle

Uses a European imported high torque spindle, suitable for the machining of titanium, stainless steel, and superalloys, etc.

500 rpm Vertical Lathe Functions

A-axis

Rotor-100 C-axis rotary table, also performs direct 500rpm lathe operations.



Rotor-100 A-Axis Swing with Exclusively-designed

different loads.



Spindle

philuic				
Max. Speed	rpm	24,000	12,000	8,000
Spindle Type	type	HSK A63	HSK A100	HSK A100
Max.Spindle Power	kW	55	50	26
Max. Spindle Torque	Nm	87	314	260

Hydraulic Balancing System Rotary table can maintain stability and precision at high-speeds and at

Rotor



Rhino Horizontal Type Mobile Crossbeam 5-Axis Lathe / Milling Machine Center

Aircraft Industry | Engine Casings General Machining | Bevel Gear Wheels, Gearboxes



Spec. / Model	Unit	Rhino-1250	Rhino-1700	Rhino-2200	
Travel					
X-axis		2,000	2,400	2,800	
Y-axis	mm	1,400	1,400	1,400	
Z-axis		2,200	2,650	3,000	
Swivel Table		Torque Motor Direct Drive			
Table Size	mm	Ø1,250	Ø1,700	Ø2,200	
Rotation Range	deg	3	60° (Continuous	6)	
Turning rpm	rpm	300			
Feedrate					
X/Y/Z-axis Rapid Feedrate	m/min		50/50/50		

Crossbeam with Up and Down Travel

The Y-axis design uses a crossbeam that moves up and down so the spindle head can travel to any position, while ensuring rigidity and cutting precision.

0)

European Imported Rotary Table

The rotational axis is driven by a high torque direct-drive motor with reduced wear parts (worm and gears, belts, etc.), achieving long lasting accuracy.

300rpm Vertical Lathe Functions

Rotary table also performs direct 300rpm lathe operations.

European Imported High Torque Swing Milling Head

1,200Nm high torque spindle, can machine titanium, inconel, stainless steel, special steel, alloy steel, as well as other hard-to-cut materials.



Rhino

Spindle

·			
Tool Shank		BT-50	
Max. Spindle Power S6-40%	kW	36	_
Max. Spindle Torque S6-40%	Nm	1,200	
Max. Speed	rpm	4,000	

Y-axis

Fixed Column Mobile Crossbeam Titan **5-Axis Machine Cen ter**

Aircraft Industry I Titanium Alloy Components, **Aircraft Landing Gears General Machining I Heavy-Duty Machining**



Spec. / Model	Unit	Titan-1630	Titan-2240	Titan-3050	
Travel					
X-axis		3,000	4,000	5,000	
Y-axis		2,350	2,900	3,700	
Z-axis	mm	750	1,000	1,250	
W-axis		300	300	300	
Distance Between Column		1,650	2,200	3,000	
Two-axis Milling Head (B&C Axis)		High Torque Mechanical Transmission Milling Head			
Max.Torque B/C	Nm		4,500 / 3,500		
Clamping Torque B/C			4,500		
Measuring Resolution B&C	. /		0.001 / 0.001		
Rotation Angle B/C	+/-	+1	0° to-105° / ±1	35°	
Table					
Table Size	mm	3,000x1,350	4,000x1,850	5,000x2,600	
Feedrate					
X/Y/Z-axis Rapid Feedrate	m/min		24		

Outstanding High Rigidity Cutting Capabilities

Crossbeam with Up and Down Travel



European Imported High Torque Mechanical Transmission Milling Head

- 1,200Nm high torque spindle, can machine titanium, inconel, stainless steel, special steel, alloy steel, as well as other hard-to-cut materials.
- B-axis rotation center shifts down so it can be closer to the working table surface, effectively increasing the machining area.

MTK



Spindle

Spindle Type		MTK
Tool Shank		BT-50
Max. Spindle Power S6-40%	kW	40
Max. Spindle Torque S6-40%	Nm	1,200
Max. Speed	rpm	5,000



Loader

Loader Ma

Moving Column Type 5-Axis Machine Center

General Machining I Heavy-Duty Machining



Spec. / Model	Unit	Loader-33	Loader-	43	Loader-53	
Travel	Unit		200001	10		
X-axis			8,000 or m	ore		
Y-axis		4,300	5,300		6,300	
Z-axis	mm	1,200	1,600		1,600	
Distance Between Column	Distance Between		4,300		5,300	
Table Width	1	2,800 3,300			4,300	
Two-axis Milling Hea (B&C Axis)	d	High Torque Mechanic Auto Indexing Milling I	que Mechanical Transmission lexing Milling Head		High Torque Mechanical Transmission Milling Head	
Max.Torque B/C	Nm	—		4,500 / 3,500 4,500		
Clamping Torque B/C	INIT	15,000 / 1	5,000			
Measuring Resolution B&C	+/-	2.5°(Opt. 1	°/ 5°)	0.	001 / 0.001	
Rotation Angle B/C		120º/ 18	35°	+10° t	o-105° / ±185°	
Table						
Table Length	mm		8,000 or m	ore		
Table Width	mm	2,800 3,800			4,800	
Feedrate						
X/Y/Z-axis Rapid Feedrate	m/min		30/30/20)		

Spacious Working Area

All the axes of this machine (X/Y/Z/B/C axis) can travel along the moving column. Also the fixed worktable design ensures this machine is suitable for heavy-duty cutting, high precision and large component machining, and also provides a spacious working area.

X/Y Axis Drive

X/YAxis uses a European imported double servo motor with electronic backlash eliminating technology. By combining a high-grade decelerator with a high accuracy rack and pinion drive, this provides high precision, no backlash, low noise, low maintenance, and extended service life.



European Imported High Torque Mechanical Transmission Auto Indexing Milling Head



Index

European Imported High Torque Mechanical Transmission Milling Head

B-axis rotation center shifts down so it can be closer to the working table surface, effectively increasing the machining area.



MTK

Spindle

Spindle Type		Index	MTK
Tool Shank	type	BT-50	BT-50
Max. Spindle Power S6-40%	kW	46	40
Max. Spindle Torque S6-40%	Nm	1,200	1,200
Max. Speed	rpm	4,000	5,000





Giant Moving Column Mob ile Crossbeam Type 5-Axis Machine Center

General Machining I Heavy-Duty Machining



Spec. / Model	Unit	Giant-33	Giant	-43	Giant-53
Travel					
X-axis			8,000 0	or more	
Y-axis		4,300	5,30	00	6,300
Z-axis	mm	1,200	1,50	00	1,500
W-axis	mm	1,500	2,00)0	2,000
Distance Between Column		3,300	4,30)0	5,300
Table Width		2,800	3,30	0 4,300	
Two-axis Milling Head (B&C Axis)		High Torque Mechanical Transmission Auto Indexing Milling Head		High Torque Mechanical Transmission Milling Head	
Max.Torque B/C	Nm			4,500 / 3,500	
Clamping Torque B/C	INIII	15,000 / 15,	000		4,500
Measuring Resolution B&C	+/-	2.5° (Opt. 1°	°/ 5°)	C	0.001 / 0.001
Rotation Angle B/C	+/-	120º / 18	5°	+10°	to-105° / ±185°
Table					
Table Length	mm		8,000 0	or more	
Table Width	mm	2,800	3,80)0	4,800
Feedrate					
X/Y/Z-axis Rapid Feedrate	m/min		30/3	0/20	

W-Axis Crossbeam

This machine features a W-axis crossbeam up and down moving design with no ram overhang vibration problems, so when spindle travels to any position this ensures rigidity and cutting precision.

X/Y Axis Drive

X/YAxis uses a European imported double servo motor with electronic backlash eliminating technology. By combining a high-grade decelerator with a high accuracy rack and pinion drive, this provides high precision, no backlash, low noise, low maintenance, and extended service life.

European Imported High Torque Mechanical Transmission Auto Indexing Milling Head



Index

MTK

Spindle

SpindleType		Index	MTK
Tool Shank	type	BT-50	BT-50
Max. Spindle Power S6-40%	kW	46	40
Max. Spindle Torque S6-40%	Nm	1,200	1,200
Max. Speed	rpm	4,000	5,000

Spacious Working Area

All the axes of this machine (X/Y/Z/W/B/C axis) can travel along the moving column. Also the fixed worktable design ensures this machine is suitable for heavy-duty cutting, high precision and large component machining, and also provides a spacious working area.



European Imported High Torque Mechanical Transmission Milling Head

B-Axis rotation center shifts down so it can be closer to the working table surface, effectively increasing the machining area.







JET Moving Column Type Long Base 5-Axis Machine Center

Aircraft High-Speed I Floor Beams, Extrusion Profiles, Long & Narrow Components

Fixed Type Worktable

With a fixed worktable and moving column design, the X/Y/ Z/B/C axes all travel along the long and narrow worktable, so when manufacturing extrusion profiles this machine can meet professional design demands.

Rapid Feed Rate Up to 60,000 mm/min

The X-Axis uses a European imported double servo motor with electronic backlash eliminating technology. By combining a high-grade decelerator with a high accuracy rack and pinion drive, this provides high precision, no backlash, low noise, low maintenance, and extended service life.

TCH-20F

European Imported Torque Motor Drive Milling Head

VS-20

TCH-L13



Spec. / Model	Unit	JET-3		JE	T-5
Travel					
Crossbeam	Set	1		2	more
X-axis			8	8,000, 15,000 or i	more
Y-axis		1,000		1,3	300
Z-axis	mm -	700		7	60
Distance Between Column		1,000		1,3	300
Five-axis Milling Head (B&	C Axis)			TCH-20F	TCH-L13
Rotation Speed	rpm			50	/ 50
Max.Torque (S1-100%)	Nm			1,400 / 1,300	312 / 447
Clamping Torque				4,000 / 4,000	2,000 / 2,000
Rotation Angle	degree		<u>+</u>	=100°/±240°	±100°/±270°
Feedrate					
X/Y/Z-axis Rapid Feedrate	m/min			60/60/40	

Spindle

•				
Spindle Type		VS-20	TCH-20F	TCH-L13
Tool Shank		HSK A-63	HSK A-63	HSK A-63
Max. Spindle Power S1-100% (S6-40%)	kW	18 (23)	42 (55)	22 (25)
Max. SpindleTorque S1-100% (S6-40%)	Nm	29 (37)	67 (87)	28 (32)
Max. Speed	rpm	24,000	24,000	20,000



Compact

Gantry Type Hi gh-Speed **5-Axis Machine C enter**

Automotive Industry I Automotive Plastic Injection Molds Aircraft High-Speed I Aluminum Alloy Components



Spec. / Model	Unit	Compact-16	625 Co	Compact-2232		
Travel						
X-axis		2,500	3	,200		
Y-axis	~~~	1,600	2	2,200		
Z-axis	mm	1,000	1	,000		
Distance Between Column		2,310	2	,910		
Two-axis Milling Head (B&C Axis) Torque Motor Direct Drive		TCH-L13(EVO)	TCH-19(A63)	TCH-19(A100)		
Rotation Speed B/C	rpm (360°/S)	50/50				
Max.Torque B/C	Nm	312 / 447	1,10	0 / 900		
Clamping Torque B/C	INITI	2,000 / 2,000	4,000) / 4,000		
Measuring Resolution B/C	Arc.sec	±3/±3				
Feedrate						
X/Y/Z-axis Rapid Feedrate	m/min	60				

Linear Motor Drive

X/Y Axes are driven by a linear motor drive, the advantages are no backlash, no wear and tear, easy maintenance, and extended service life.



One Piece Structure Design Improves the overall structural rigidity and ensures the stability and precision of the mechanical performance.

Compact, Minimal Interference Torque Motor Driven Two-Axis Milling Head

This machine offers three different torque motor driven two-axis milling heads specially designed for the molding industry.





Spindle

Spindle Type	type	L13EVO	TCH-19 (A63)	TCH-19 (A100)
Tool Shank		HSK A63	HSK A63	HSK A100
Max. Spindle Power S1-100% (S6-40%)	kW	28 (33)	42 (55)	50 (65)
Max. Spindle Torque S1-100% (S6-40%)	Nm	39 (56)	67 (87)	96 (124)
Max. Speed	rpm	24,000	24,000	15,000

СОМРАСТ



Linmax Gantry Type High-Speed 5-Axis Machine Center

Linmax-30

5.000 / 6.000 / 8.000

3,000

1,100 (Opt. 1,250)

TCH-20A

1,400 / 1,300

4,000 / 4,000

50 / 50

 $\pm 3 / \pm 3$

±100°/ ±240°

50

4

Automotive Industry I Stamping Dies and Molds Aircraft High-Speed I Aluminum Alloy Components

Linmax-25

4.000 / 5.000

2,500

1.000

TCH-20F

Unit

mm(in)

rpm

(360°/S)

Nm

+/-

m/min

m/sec²

Gantry Structure

Spec. / Model

Two-axis Milling Head (B&C Axis)

Measuring Resolution B/C Arc.sec

Torque Motor Direct Drive

Rotation Speed B/C

Clamping Torque B/C

Rotation Angle B/C

X/Y/Z-axis Rapid Feedrate

X/Y/Z-axis Acceleration

Feedrate

Max.Torque B/C

Travel X-axis

Y-axis

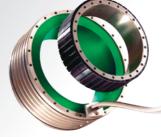
Z-axis

As all the axes move along the crossbeam and fixed worktable, it can handle very heavy workpieces without affecting the efficiency and precision of the machining.

KEN







Torque Motor Driven Two-Axis Milling Head

Linear Motor Drive

X/YAxes are driven by a linear motor drive, the advantages are no backlash, no wear and

tear, easy maintenance, and

extended service life.





Spindle

Linmax-40

6.000 / 8.000 / 10.000

4,000

1,100 (Opt. 1,250/1,500)

2,400 / 2,200

8,000 / 8,000

TCH-30F

Spindle Type		TCH-20F	TCH-20A	TCH-30F
Tool Shank		HSK A63	HSK A100	HSK A100
Max. Spindle Power S1-100% (S6-40%)	kW	42 (55)	50 (65)	40 (55)
Max. Spindle Torque S1-100% (S6-40%)	Nm	67 (87)	96 (124)	248 (314)
Max. Speed	rpm	24,000	15,000	12,000



	P
	-
	- 1
	Ш

Linmax Twin

Double Gan try Type High-Speed **5-Axis Machine Center**

Aircraft High-Speed I Extra-large / Extra-long Components



			_			
Spec. / Model	Unit	Linmax Twin				
Travel						
X-axis		12,000 or more			or more	
Y-axis] mm (in)	4,000		5,000		
Z-axis] [1,50			00	
Two-axis Milling Head		Torque Motor Direct Drive		High Torque Mechanical Transmission Milling Head		
(B&C Axis)		TCH-30F	TCH-2	20F	MTK	
Rotation Speed B/C	rpm (360°/S)	50 / 50				
Rotation Angle B/C	+/-	±100°/±240°		+10° to-105° / ±185°		
Feedrate						
X/Y/Z-axis Rapid Feedrate	m/min	50			0	
X/Y/Z-axis Acceleration	m/sec ²	4				





TCH-20F

TCH-30F

Torque Motor Driven Two-Axis Milling Head

Linear Motor Drive

service life.

X/Y/Z Axes are driven by a linear motor drive, the advantages are no backlash, no wear and tear, easy maintenance, and extended

MTK

Spindle

Highly Efficient Machining

The double crossbeam design is combined with highly efficient milling heads, resulting in high performance manufacturing.

Spindle Type	type	TCH-20F	TCH-30F	MTK
Tool Shank		HSK A63	HSK A100	BT-50
Max. Spindle Power S1-100% (S6-40%)	kW	42 (55)	50 (65)	40
Max. SpindleTorque S1-100% (S6-40%)	Nm	67 (87)	96 (124)	1,200
Max. Speed	rpm	24,000	15,000	5,000



